



# Belgian Malts that Make Your Beer So Special

## American IPA



ABV 7.0%	Color 25 EBC	Bitterness* 55 IBU
-------------	-----------------	-----------------------

### Description

Typical American IPA. Golden coloured beer, light-moderate body, moderate-high alcohol level and highly hoppy. Hops is the most important ingredient in this style, bringing the high bitterness as well as the citrus and fruity aromas of American hops ("New world hops"). Despite being a strong and bitter beer, it is very refreshing and a nice pair for spicy foods.

\*The bitterness depends on the alpha acid content of hops, boiling conditions and other parameters.

This recipe is provided by Castle Malting®. Please note that this recipe is just a guideline. Some modification might need to be done to meet different technologies, efficiencies and ingredients yield as grain dry extract and hop alpha acid percentage.

For further information & service please contact: [info@castlemalting.com](mailto:info@castlemalting.com)

Brewing is an experiment! Brew your own beer! Send us your recipe, and we'll be pleased to publish it on our website

## Beer recipe

### RECIPE FOR 100L

#### MALT

Château Pilsen 2RS	72.0% / 17.3 kg
Château Melano Light	15.0% / 3.6 kg
Château Crystal®	5.0% / 1.2 kg
Château Cara Clair®	8.0% / 1.9 kg

#### HOPS

Chinook (13.0% AA)	290 g
Mosaic (12.0% AA)	290 g
Centennial (10.5% AA)	290 g

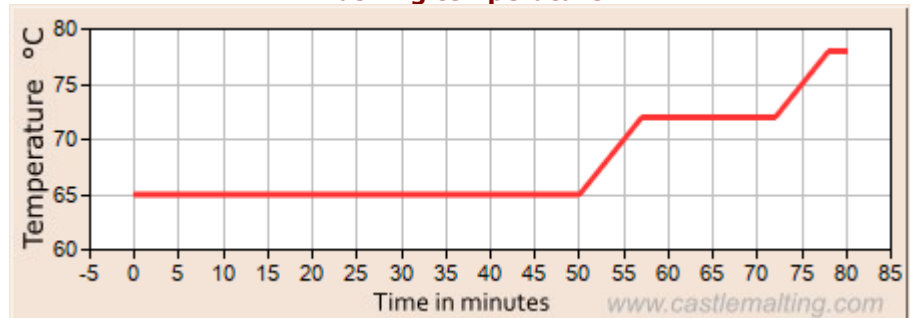
#### YEAST

SafAle US-05	80 g
--------------	------

#### SUGAR

Corn Sugar	1000 g
------------	--------

### Mashing temperature



### Step 1: Mashing

Mash-in and follow the profile below:

pH	5.3	Mix Ratio	2.7 L/kg
----	-----	-----------	----------

Mash-in at 65°C  
 Rest for 50min at 65°C  
 Rise to 72°C at 1°C/min  
 Rest for 15min at 72°C and do the **Iodine Test**  
 Rise to 78°C at 1°C/min  
 Rest for 2min at 78°C to **mash out**

Once the mash is done, filter and sparge with water at 78°C

### Step 2: Boiling

Boil for 75min.  
 Hop addition 1: After 15min add 30g of each hop.  
 Hop Addition 2: After 60min add 30g of each hop.  
 Hop Addition 3: After 70min add 30g of each hop and corn sugar.  
 Whirlpool to remove the trub

Total evap 7.5%	Batch size 100L	OG 15.0°P	Efficiency 80%
--------------------	--------------------	--------------	-------------------

### Step 3: Fermentation and Maturation

Cool down the wort to 18°C and pitch the yeast.  
 Ferment at 18°C for 1 day then rise to 22°C. Dry hop in the 7th day with 200g of each hop. Once the fermentation is done (FG reached and off flavours removed – about 7 days), drop the temperature to 8°C and rest for 1 day and then harvest the yeast. Drop the temperature to 2°C and rest for 7 days.

Attenuation	82%	FG	2.65°P
-------------	-----	----	--------

#### **Step 4: Cold Aging and Packaging**

Cold age the beer at -1°C for 5 days, remove the residual yeast, and carbonate until **5.0 g/L of CO<sub>2</sub>**. The beer is ready for packaging and drinking. Enjoy!

\*For refermentation in the bottle, add brewing sugar and SafAle F-2.

---

La Malterie du Château SA (Castle Malting); Malting Plant: Rue de Mons (Bel) 94, 7970 Beloeil, Belgium  
Distribution Center: Rue de l'Orbette 1, 7011 Ghlin (Mons), Belgium; Headquarters: Rue de Mons (Bel) 94, 7970 Beloeil, Belgium;  
Tel.: +32 87 662095; info@castlemalting.com; www.castlemalting.com; Registered Tournai 79754; VAT: BE0455013439  
CBC Banque SA - Avenue Albert 1er 60 - 5000 Namur Account : 193-1242112-48 IBAN : BE11 1931 2421 1248 BIC : CREGBEBB